



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3582-1-BENT
Job Sheet 171457



Part No: D3582-1-BENT

Job Qty: 10 ea

Part Name: Skidtube Assembly BK117



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/1/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C U/R SHEET 1 IPP REV:A 14.01.17 NEW ISSUE DD VERF:JLM

Ship Via:

U/R *OK*
9/18/20

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/10/18	0.00	0.00	Start Up Skidtubes		
110	CNC Bend Skidtubes	10 pcs		2/12/18	0.26	2.24	CNC Bend Skidtube		
120	QC	10 pcs		2/12/18	0.00	0.00	QC5		
130	Packaging	10 pcs		2/12/18	0.00	0.00	Packaging3-1		
140	QC21-SA	10 Ea		2/12/18	0.00	0.00	QC21		

Part Op 110 - Bend tube as per program D3582 on CNC Bender and Dwg D3582. Folio 3, use bending aid DT9632 2- cut fwd end
Descriptions: of tube as per dwg
130 - LOCATION : LG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2962-150 D2962-190 B 100121	3.540 Outer Tube, Extrud	10 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2962-150 190	10	0	0

Part Specifications

Specifications could not be found.

Plex 2/1/18 11:59 AM Dart.Gagnon.Michelle



Container No: S042815



Part: D3582-1-BENT

Serial No/Batch: S042815

Revision: D3582

Inspector:

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Date: 02/15/18 15:15 PM

